

Work Order ID 54931

January 5, 2010 10:09:57 AM

Page 1

Item ID: D206-781-161KGY

Accept

Setup Start

Revision ID:

Stop

Item Name: Rear Overhead-Grey

Start Date: 05/01/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 18/01/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 10-1-05 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D206-781-161KGY
CHG 001

S1010103

mf 10-02-01

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

10-1-29 (14) S

120

QC4- 100% inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

S1010103

(14)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Date:

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Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-161KGY

Location: 49

PPP rev B

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10-2-3 sl (K)

10/02/04 J
MF
10-2-03

W/O:		WORK ORDER CHANGES					
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Picklist Print

January 5, 2010 10:10:02 AM

Page 1

Work Order ID: 54931

Parent Item: D206-781-161KGY

Parent Item Name: Rear Overhead-Grey


Start Date: 05/01/2010


Required Date: 18/01/2010

Comments: IPP Rev:B 09-06-11 rev.c per IIN DD verified by:EC IPP RevC: chg AN525-10R10 to AN525-10R24 as per NCR09-118 DD verified by:JM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN525-10R24		Purchased	No			110	Each	326.0000	10.0000			
												
Screw												

10-1-29 

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

326

109238

146

113538

180

D3823-1KGY

Manufactured

No

110

Each

0.0000

1.0000

Overhead Rear, LH-Grey

D3823-2KGY

Manufactured

No

110

Each

0.0000

1.0000

Overhead Rear, RH-Grey

D3823-3KGY

Manufactured

No

110

Each

0.0000

1.0000

Overhead Rear, Center-Grey

NAS43DD3-68

Purchased

No


110

Each


48.0000

10.0000

SPACER

B55089 10-1-29 

B55090 10-1-29 

B55091 10-1-29 

10-1-29  

Warehouse

Location

Main Warehouse

ST

48

110983

4

112410

44

10

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D407-781

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5.1.3 D206-781-111/-113/-115/-117 UTILITY KITS

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
X				D206-781-111	UTILITY KIT W/O ROTOR BRAKE
	X			D206-781-113	UTILITY KIT W/ ROTOR BRAKE
		X		D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE
			X	D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE
1		1		D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	1		1	D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
1	1	1	1	D206-781-151	VERTICAL TUNNEL KIT
1	1	1	1	D206-781-161	REAR OVERHEAD KIT
1	1			D206-781-171	HAT BIN KIT
		1	1	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE

5.1.4 D206-781-141/-143/-151/-161/-171/-173 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Part Number	Description
X						D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X					D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X				D206-781-151	VERTICAL TUNNEL KIT
			X			D206-781-161	REAR OVERHEAD KIT
				X		D206-781-171	HAT BIN KIT
					X	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
1						D3821-1	PANEL - W/O ROTOR BRAKE
	1					D3821-3	PANEL - W/ ROTOR BRAKE
4	4					NAS388-6-8P	SCREW
4	4					NAS391B6P	WASHER
		1				D3822-1	VERTICAL TUNNEL, LH
		1				D3822-2	VERTICAL TUNNEL, RH
		1				D3822-3	VERTICAL TUNNEL, AFT CENTER
		1				D3822-5	VERTICAL TUNNEL, TOP
	1					D3822-7	VERTICAL TUNNEL, LOWER
	2					D3800-1-100-800	LOOP STRIP
	2					D3800-3-100-800	HOOK STRIP
	4					NAS388-6-8P	SCREW
	14					NAS388-6-12P	SCREW
	18					NAS391B6P	WASHER
	4					ALS4-632-80	INSERT
	8					ALS4-632-130	INSERT
			1			D3823-1	REAR OVERHEAD, LH
			1			D3823-2	REAR OVERHEAD, RH
			1			D3823-3	REAR OVERHEAD, CENTER
			10			AN525-10R24	SCREW
			10			NAS43DD3-68	SPACER
				1		D3824-1	HAT BIN
					1	D3824-3	HAT BIN
				6		D3851-1	DOUBLER
				4	4	AN525-10R10	SCREW

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Revision: D
Date: 09.07.07

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